

SAS Superstructure

Location: 04-SF-80-13.2 / 13.9 Client Name: CalTrans

Daily Diary Report by Bid Item

Contract No.: 04-0120F4

Diary #: 170 Const Calendar Day: 743 Date: 21-Sep-2011 Wednesday Inspector Name: Wright, Doug Title: Transportation Engineer

Inspection Type: Intermittent

Shift Hours: 07:00 AM 05:30 PM **Break**: 00:30 **Over Time**: 02:00

Federal ID: Location:

Reviewer: Soheilifard, Saman Approved Date: Status: Submit

Weather

Temperature 7 AM 12 PM 4PM Precipitation Condition

Working Day 🗸 If no, explain:

Diary:

Tower Activities

Tower anchorage:

The following work was done on the ESW welds today:

- On weld 'R', they completed the welding of the VT repair at Y location 1.5m with 7018. This is the back side of the VT repair done last week in the area of extreme underfill where one wire was lost during production welding. They maintained a preheat of 400 degrees F with heat blankets. After welding was completed, they programmed the proheat machines to keep the preheat at 400 degrees F for an additional 3 hours after welding was stopped.
- On weld 'A', minor surface repair welding was being done with 7018. They were using a torch for the preheat of 300 degrees F.
- QC continued to perform final VT and MT of the full length of the ESW welds.
- They were doing surface grinding on several ESW welds to correct issues found during VT of the welds.
- They were carbon arc gouging and grinding to remove restraint brackets and ladder supports.

Sami Daouk was also covering this operation for portions of the day. See his diary for additional details.

Office work:

- I continued the review of Submittal 1503R157, "A Report on the Preliminary Inspection and Repair of Electroslag Welds on the Oakland Bay Bridge," which is supposed to detail the cause of some of the defects in the ESW welds.
- I also continued the review of Transmittal 5468, "ESW Chart Records," which detail all of the weld parameters of the ESW welding.

04-0120F4	Bid Item: 053	T-L01-SPD.053	Tower Lift	01 She	ar Plates	and Dia	aphrams					
AMERICAN BRII	MERICAN BRIDGE/FLUOR, A JV											
Labor												
Trade	Class	Name	RT Hrs	OT Hrs	DT Hrs	Total	Remarks	Dispute				
Contractor:	AMERICAN BRIDGE/F	LUOR, A JV										
Welder	JNM	HAN YU	0.00	0.00	0.00	0.00						
Ironworker	JNM	JIN PEI WANG	0.00	0.00	0.00	0.00						
Ironworker	JNM	XIAO JIAN WAN	0.00	0.00	0.00	0.00						
Ironworker	APP	JEFFERY STONE	0.00	0.00	0.00	0.00						
Ironworker	APP	Alex Blanco	0.00	0.00	0.00	0.00						
Ironworker	APP	DEVAN MURPHY	0.00	0.00	0.00	0.00						
Ironworker	APP	JEREMY DOLMAN	0.00	0.00	0.00	0.00						



Run date 21-Nov-14

2:17 PM

Time

04-0120F4

04-SF-80-13.2/13.9

Self-Anchored

Suspension Bridge

Daily Diary Report by Bid Item

	Daily Dialy Report by Bia Reill									
Name: 04-0120	F4 Insp	ector Name Wright, Doug		Dia	ry #: 17	0 Date: 21-Sep-2011	Wednesday			
Ironworker	FOR	RORY HOGAN	0.00	0.00	0.00	0.00				
Ironworker	JNM	RICHARD GARCIA	0.00	0.00	0.00	0.00				

